

JG05 Rec'd PCT/PTO 21 MAR 2002

1. This express request to immediately begin national examination procedures (35 U.S.C. 371(f)).
2. The U.S. National Fee (35 U.S.C. 371(c)(1)) and other fees (37 CFR 1.492) as indicated below.

3. A copy of the International application (35 U.S.C. 371(c)(2)):
- a. ☒ is transmitted herewith
(International Publication No. WO 01/23953 A1).
 - b. ☐ is not required, as the application was filed with the United States Receiving Office.
 - c. ☐ has been transmitted by the International Bureau. A copy of Form PCT/IB/308 is enclosed.
4. ☐ A translation of the International application into the English language (35 U.S.C. 371(c)(2)) is transmitted herewith.
5. Amendments to the claims of the International application under PCT Article 19 (35 U.S.C. 371(c)(3)):
- a. ☐ are transmitted herewith.
 - b. ☐ have been transmitted by the International Bureau.
6. ☐ A translation of the amendments to the claims under PCT Article 19 (38 U.S.C. 371(c)(3)) is transmitted herewith.
7. A copy of the international examination report (PCT/IPEA/409)
- a. ☒ is transmitted herewith.
 - b. ☐ is not required as the United States Patent and Trademark Office was the IPEA.
8. Annex(es) to the international preliminary examination report
- a. ☐ is/are transmitted herewith.
 - b. ☐ is not required as the United States Patent and Trademark Office was the IPEA.
9. ☐ A translation of the annexes to the international preliminary examination report is transmitted herewith.
10. ☐ An oath or declaration of the inventor (35 U.S.C. 371(c)(4)) complying with 35 U.S.C. 115 is submitted herewith.

11. An International Search Report (PCT/ISA/210)
- a. ☒ is transmitted herewith.
 - b. ☐ has been transmitted by the International Bureau.
 - c. ☐ is not required, as the application was searched by the United States International Searching Authority.
12. ☒ An Information Disclosure Statement under 37 CFR 1.97 and 1.98 is transmitted herewith, along with Form PTO-1449 and copies of citations listed.
13. ☐ An assignment document is transmitted herewith for recording, along with a separate cover sheet.
14. ☒ A preliminary amendment is enclosed.
15. ☐ A verified statement claiming small entity status is enclosed.
16. ☒ Other: Written Opinion (PCT/IPEA/408)

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Basic National Fee					Fee
IPEA - US					\$710.00
ISA - US					\$740.00
PTO not ISA or IPEA					\$1,040.00
Claims meet PCT Art. 33(1)-(4) - IPEA - US					\$100.00
Filing with EPO or JPO search report					\$890.00
Enter appropriate basic fee →					\$890.00
Claims*	Number filed		Number extra	Rate	
Total claims	12	-20	0	\$18.00	\$0.00
Independent claims	2	-3	0	\$84.00	\$0.00
Multiple dependent claims (if applicable)				\$280.00	
Total of above					\$890.00
Small entity statement enclosed, 1 if Yes, 0 if No →				0	\$0.00
Total national fee					\$890.00
Fee for recording enclosed assignment				\$40.00	\$0.00
Total fees enclosed					\$890.00

*After any attached preliminary amendment reducing the number of claims and/or deleting multiple dependencies.

☒ [X] A check in the amount of \$ 890.00 to cover the above fees is enclosed.

☐ [] Please charge our Deposit Account No. 18-0988 in the amount of \$. A duplicate copy of this sheet is enclosed.

WARNING: TO AVOID ABANDONMENT OF THE APPLICATION THE BASIC NATIONAL FEE MUST BE PAID WITHIN THE 20/30 MONTH TIME LIMIT.

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16. The Commissioner is hereby authorized to charge the following additional fees that may be required by this paper and during the entire pendency of this application to our Deposit Account No. 18-0988:

a. ☒ 37 CFR 1.492(a)(1), (2), (3), (4) and (5) (filing fees)

WARNING: BECAUSE FAILURE TO PAY THE NATIONAL FEE WITHIN 30 MONTHS WITHOUT EXTENSION (37 CFR S 1.495(B)(2)) RESULTS IN ABANDONMENT OF THE APPLICATION, IT WOULD BE BEST TO ALWAYS CHECK THE ABOVE BOX.

b. ☐ 37 CFR 1.492(b), (c) and (d) (presentation of extra claims)

NOTE: Because additional fees for excess or multiple dependent claims not paid on filing or on later presentation must only be paid or these claims cancelled by amendment prior to the expiration of the time period set for response by the PTO in any notice of fee deficiency (37 CFR 1.492(d)), it might be best not to authorize the PTO to charge additional claim fees, except possibly when dealing with amendments after final action.

Respectfully submitted,

Respectfully submitted,

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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE
(DO/EO/US)

Applicant(s):	Walton et al.
International Application No.:	PCT/GB00/03694
International Filing Date:	26 September 2000
Priority Date Claimed:	28 September 1999
Title of Invention:	LIQUID CRYSTAL DEVICE AND DISPLAY

PRELIMINARY AMENDMENT

Sir:

Prior to commencing examination of the above-identified application, kindly enter the following amendment.

In the Claims:

Kindly amend claims 4-7, 9, 11 and 12 as follows:

4. (Amended) A device as claimed in claim 1, in which the liquid crystal shows a nematic phase at at least one temperature in the range 0-60°C.

5. (Amended) A device as claimed in claim 1, in which the nematic liquid crystal has an underlying smectic phase.

6. (Amended) A device as claimed in claim 1, in which the liquid crystal layer comprises a polymer network formed by polymerisation of a polymerisable material with the layer cooled to a temperature at which the nematic liquid crystal has a smectic phase.

7. (Amended) A device as claimed in claim 1, in which the liquid crystal has positive dielectric anisotropy and is disposed between first and second alignment layers providing substantially parallel alignment and a pretilt less than 45° .

9. (Amended) A device as claimed in claim 1, in which the liquid crystal has negative dielectric anisotropy and is disposed between first and second alignment layers providing substantially parallel alignment and a pretilt greater than 45° .

11. (Amended) A device as claimed in claim 9, in which $(\eta_1 - \eta_2)/\gamma_1 < 0$.

12. (Amended) A display comprising a device as claimed in claim 1.

A version of the above amended claims marked to indicate the specific amendments may be found in the attached Appendix, in accordance with 37 CFR 1.121(c)(1).

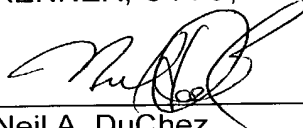
Remarks

Claims 4-7, 9, 11 and 12 have been amended. Claims 1-12 are in the application. Entry of this amendment is respectfully requested.

The claims have been amended to convert the multiple dependent claims to singularly dependent claims for the purpose of reducing the filing fee.

Respectfully submitted,

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APPENDIX - - Amendment Version With Markings to Show Changes Made

Claims 4-7, 9, 11 and 12 have been amended as follows:

4. (Amended) A device as claimed in [any one of the preceding claims] claim 1, in which the liquid crystal shows a nematic phase at at least one temperature in the range 0-60°C.

5. (Amended) A device as claimed in [any one of the preceding claims] claim 1, in which the nematic liquid crystal has an underlying smectic phase.

6. (Amended) A device as claimed in [any one of] claim[s] 1 [to 4], in which the liquid crystal layer comprises a polymer network formed by polymerisation of a polymerisable material with the layer cooled to a temperature at which the nematic liquid crystal has a smectic phase.

7. (Amended) A device as claimed in [any one of the preceding claims] claim 1, in which the liquid crystal has positive dielectric anisotropy and is disposed between first and second alignment layers providing substantially parallel alignment and a pretilt less than 45°.

9. (Amended) A device as claimed in [any one of the claims 1 to 6] claim 1, in which the liquid crystal has negative dielectric anisotropy and is disposed between first and second alignment layers providing substantially parallel alignment and a pretilt greater than 45°.

11. (Amended) A device as claimed in claim 9 [or 10], in which $(\eta_1 - \eta_2)/\gamma_1 < 0$.

12. (Amended) A display comprising a device as claimed in [any one of the preceding claims] claim 1.

6/pyl>

LIQUID CRYSTAL DEVICE AND DISPLAY

The present invention relates to a liquid crystal device and to a display incorporating such a device. Such a display may, for example, be used in the fields of television, computer monitors, flat screen devices and image processing devices.

Liquid crystals are materials characterised in part by molecules of anisotropic (i.e. non-spherical) shape. In liquids, molecules lack ordering. In crystals, molecules are both orientationally and positionally ordered. In liquid crystals, molecules show ordering which is intermediate between that of a liquid and that of a true crystal. A number of different liquid crystals phases exist. The nematic liquid crystal phase is characterised by anisotropic molecules showing some degree of orientational alignment, but lacking relative positional order. In smectic liquid crystal phases, molecules show some orientational order and also some positional order but in a limited number of spatial directions.

The actual phase occurring for a liquid crystal material depends on temperature. At high temperatures (approximately above 100°C for many materials used in display devices) all order is lost and the material becomes an isotropic liquid. As temperature is reduced materials commonly used in display devices undergo a transition to a nematic phase. As temperature reduces still further, a transition to a smectic phase or to a true crystal phase can occur at low temperature.

A known type of display, for example as disclosed in US 4 566 758 and US 4 635 051, comprises a "pi-cell". A layer of nematic liquid crystal is disposed between alignment layers which provide parallel alignment and low pre-tilt, typically less than 10°. The nematic liquid crystal has positive dielectric anisotropy. The state of the liquid crystal directors in the layer is controlled by an electrode structure, for example of pixelated active matrix addressing type

In such a liquid crystal display, each pixel is operated over a predetermined voltage range. The liquid crystal director in the central region of the liquid crystal layer remains

substantially perpendicular to the plane of the alignment layers at all voltages within the range of operation, whereas the liquid crystal director in the surface regions close to the alignment layers undergoes reorientation as the applied voltage is varied. Such a device is known as a "surface mode device" because switching occurs in the surface regions adjacent to the alignment layers whereas little or no switching occurs in the bulk of the liquid crystal.

Because, as is well known, liquid crystals are optically anisotropic ("birefringent"), a polarised beam of light passing through a liquid crystal will in general suffer some change in its polarisation state. Use of a liquid crystal in conjunction with optical polarisers therefore allows for the construction of an optical shutter, which in turn can form the basis of an optical display system. For a surface mode device, the thickness of the liquid crystal layer is typically chosen such that the optical retardation of the system varies by a half wave over the range of operating voltage of the device in the case of a transmissive display, or by a quarter wave in the case of a reflection mode device.

Another known type of surface mode device is disclosed in WO 97/12275. In this device, a negative dielectric anisotropy nematic liquid crystal layer is disposed between alignment layers which provide a very high pre-tilt, typically greater than 80°. The liquid crystal in the bulk of the layer is aligned so that the liquid crystal directors are substantially parallel to the alignment layers. Switching of the liquid crystal director occurs predominantly in the near-surface regions of the device when the applied field is switched between two predetermined values. The variation of the applied field causes a variation in the amount of splay distortion of the director in the near-surface regions. Such a device thus operates as a variable retarder as in the case of the pi-cell.

According to a first aspect of the invention, there is provided a surface mode liquid crystal device comprising a layer of nematic liquid crystal having viscosity coefficients η_1 , η_2 and γ_1 such that $(\eta_1 - \eta_2) / \gamma_1 \geq 1.15$ or $(\eta_1 - \eta_2) / \gamma_1 \leq 0.9$.

According to a second aspect of the invention, there is provided a liquid crystal device comprising a layer of nematic liquid crystal having viscosity coefficients η_1 , η_2 and γ_1

such that $(\eta_1 - \eta_2) / \gamma_1 \geq 1.15$ or $(\eta_1 - \eta_2) / \gamma_1 \leq 0.9$ at a temperature such that the liquid crystal is at least 5°C away from a transition to another phase.

The other phase may be a smectic phase.

The liquid crystal may show a nematic phase at at least one temperature in the range of 0-60°C.

Unlike conventional liquids whose viscosity at a given temperature is determined by a single number, the description of the dynamic behaviour of a nematic liquid crystal requires that five viscosity coefficients be specified. These viscosity coefficients are generally referred to as η_1 , η_2 , η_3 , η_{12} and γ_1 and are described in F.M.Leslie, Quart.J.Mech.Appl.Math 19, pp. 357 (1966); F.M.Leslie, Arch.Ratio.Mech.Anal.28, pp. 265 (1968); and M.Miesowicz, Bull.Intern.Acad.Polon.Ser.A, 228, 1936, the contents of which are incorporated herein by reference. A physical understanding of the nature of the viscosities η_1 , η_2 , η_3 , η_{12} , γ_1 can be gained with reference to Figure 1 of the accompanying drawings.

Consider an idealised experiment in which a uniformly aligned nematic lies between two parallel plates. The plates are sheared (i.e. displaced with respect to one another) whilst remaining parallel. The ease with which the plates are sheared is clearly related to the viscosity of the nematic between the plates, which in turn will depend upon the orientation of the nematic director between the plates. A variation of flow velocity will occur normal to the plate surfaces. If we consider a situation in which the nematic orientation does not alter during the shearing process, there are evidently a number of fundamental situations (see Figure 1), each involving a viscosity coefficient, namely:

Director parallel to velocity gradient : η_1

Director parallel to flow direction : η_2

Director normal to shear plane : η_3

A more mathematically rigorous approach shows that we must also include a fourth viscosity, η_{12} , describing a stretch-type deformation.

Finally, we must introduce a viscosity (γ_1) which describes situations in which the orientation of the nematic is not fixed, where instead a region rotates with respect to the remainder of the system.

Any dynamic motion of a nematic can be described in terms of these five viscosity coefficients. These viscosities can be experimentally determined through an experiment such as described by Ch. Gähwiler "Direct Determination of the Five Independent Viscosity Coefficients of Nematic Liquid Crystals", Molecular Crystals and Liquid Crystals, 1973, Vol.20, pp.301-318. Once the coefficients are known for a nematic, their use in the theory of Leslie can produce a detailed understanding of the motion and response of a nematic liquid crystal to an applied voltage.

It has been found that a particular, non-obvious, relationship between three of the five coefficients has advantage for the response of speed of the particular liquid crystal devices such as the pi-cell and the analogous device described in WO 97/12275.

In "The pi-cell : A fast liquid-crystal optical switching device", P.J. Bos and K.R. Koehler/Beran", Mol. Cryst. Liq. Cryst., 1984, Vol.113, pp.329-339, the authors point out that the pi-cell (a device in which the pretilt points in the same direction on both surfaces) has a speed advantage over a device with oppositely directed pretilt at both surfaces. Figure 2 of the accompanying drawings illustrates this.

As shown in the upper row of Figure 2, when a voltage is removed from a device with anti-parallel pretilt, the subsequent relaxation of the director causes a "backwards" torque on the director in the centre of the cell. This torque slows down the cell relaxation.

As shown in the lower row of Figure 2, in a pi-cell with parallel pretilt, no such "backwards" torque is produced in the centre of the cell and hence this device relaxes more quickly.

Bos. et. al. do not teach how a correct choice of viscosity coefficients can maximise the speed of the pi-cell. A detailed analysis has enabled us to show that maximum speed is obtained for a pi-cell when the parameter $(\eta_1 - \eta_2)/\gamma_1$ has a value which departs significantly from unity.

It is known for the parameter $(\eta_1 - \eta_2)/\gamma_1$ of nematic liquid crystals to have a value of 1.0 or close thereto. This parameter is theoretically predicted to have a value of 1.0 and this has been confirmed experimentally for a wide range of nematic liquid crystal materials, for example as disclosed in D.Armitage and J.Larimer, SID 96 Digest, pp. 584 (1996). It has been found that, by selecting this parameter to be substantially different from one, the switching speed and temperature response of a surface mode liquid crystal device can be varied, for example so as to provide more rapid switching speeds for video display panels or for field-sequential video display panels. Selection of this parameter also allows devices to be provided for operation over wide temperature ranges such as in-car displays and portable outdoor display devices (for example personal organisers). The prior art does not disclose the role of nematic viscosities in surface mode device switching.

The nematic liquid crystal may have an underlying smectic phase.

The liquid crystal layer may comprise a polymer network formed by polymerisation of a polymerisable material with the layer cooled to a temperature at which the nematic liquid crystal has a smectic phase.

The liquid crystal may have positive dielectric anisotropy and may be disposed between first and second alignment layers providing substantially parallel alignment and a pretilt less than 45° . The pretilt may be less than 10°

The liquid crystal may have negative dielectric anisotropy and may be disposed between first and second alignment layers providing substantially parallel alignment and a pretilt greater than 45° , preferably greater than 80° .

$(\eta_1 - \eta_2)/\gamma$ may be less than zero.

According to a third aspect of the invention, there is provided a display comprising a device according to the first or second aspect of the invention.

The invention will be further described, by way of example, with reference to the accompanying drawings, in which:

Figure 1 is a diagram illustrating the nature of liquid crystal viscosities;

Figure 2 is a diagram illustrating relaxation in two liquid crystal cells of different alignment;

Figure 3 is a cross sectional diagrammatic view of part of a surface mode liquid crystal display constituting an embodiment of the invention;

Figure 4 is a diagram illustrating the orientations of various axes of the display of Figure 3;

Figure 5 is a graph of transmission against time for a device of the type shown in Figure 3 when relaxing from a high applied field to a low applied field;

Figure 6 is a cross sectional diagrammatic view of part of another surface mode liquid crystal display constituting another embodiment of the invention;

Figure 7 is a diagram illustrating the orientations of various axes of the display of Figure 6; and

Figure 8 is a phase diagram of a suitable liquid crystal material.

Like reference numerals refer to like parts throughout the drawings.

Figure 3 illustrates a transmission mode liquid crystal display of the pi-cell type. The display comprises a polariser 1 disposed on the external surface of a substrate 2, for example of glass. An electrode layer 3 is formed on the internal surface of the substrate 2 and, for example, forms part of an active matrix addressing arrangement including transparent electrodes, for example of indium tin oxide (ITO). An alignment layer 4, for example of rubbed polyimide, is formed on the electrode layer 3.

A polariser 5 and a retarder 6 are disposed on the external surface of a substrate 7 whose internal surface carries an electrode layer 8 which cooperates with the electrode layer 3 to provide the appropriate addressing of picture elements (pixels) of the display. An alignment layer 9, for example of rubbed polyimide, is formed on the electrode layer 8.

The alignment layers 4 and 9 are spaced apart by spacers (not shown) and the gap therebetween is filled with a nematic liquid crystal layer 10. The liquid crystal 10 is of positive dielectric anisotropy and the alignment layers 4 and 9 are oriented so as to provide parallel alignment with a low pre-tilt, for example of about 5° . In a typical example of such a display, the layer 10 has a thickness of 7 micrometres and the nematic liquid crystal has dielectric constants $\epsilon_{||} = 14.1$, $\epsilon_{\perp} = 4.1$, refractive indices $n_o = 1.4895$, $n_e = 1.6122$ and elastic constants $K_{11} = K_{22} = K_{33} = 10\text{pn}$.

As shown in Figure 4, the polariser 1 has a vertical polarisation axis 11 (i.e. oriented at 0°), the liquid crystal layer 10 has an optic axis 12 (parallel to the alignment direction of the liquid crystal layer) oriented at $+45^\circ$, the retarder 6 has an optic axis 13 oriented at -45° and the polariser 5 has a polarisation axis 14 oriented at 90° i.e. perpendicular to the polarisation axis 11 of the polariser 1. The electrode layers 3 and 8 are arranged to apply voltages across the alignment layers 4 and 9 and the liquid crystal layer 10 which are switchable between 8 volts and 2 volts so as to switch the display pixels between a dark or highly attenuating state and a bright or highly transmissive state.

The effect of the 8 volt field on the liquid crystal layer 10 is illustrated at 15. Most of the liquid crystal material is in a state such that the directors are substantially perpendicular to the alignment layers 4 and 9. The liquid crystal layer 10 thus exhibits relatively small residual retardation. The retardation of the retarder 6 is chosen to be substantially equal to the residual retardation and, because the optic axes 12 and 13 of the liquid crystal layer 10 and the retarder 6 are perpendicular to each other, the retarder 6 effectively cancels out the residual retardation of the layer 10 so that the device exhibits substantially zero retardation between the polarisers 1 and 5. Thus, when a pixel is in this state, it acts like crossed polarisers and is therefore substantially opaque so that the pixel appears black.

The effect of the lower applied field on the layer 10 is illustrated at 16. The directors of the surface liquid crystal adjacent the alignment layers 4 and 9 are tilted away from the 90° orientation of the directors of the bulk of the layer 10. The retardation of the layer 10 is therefore substantially higher and is arranged to provide, in combination with the retardation of the retarder 6, substantially a half wave of retardation, for example for light of a wavelength of 550 nanometres approximately at the middle of the visible spectrum. The effect of this is to form a half wave retarder between the crossed polarisers 1 and 5 with the optic axes being oriented at 45° to the polarisation axes 11 and 14. Thus, the polarisation vector of light from the polariser 1 is switched to 90° and is therefore passed by the polariser 5 with minimum attenuation. A pixel in this state thus appears white.

Figure 5 illustrates transmission through a pixel of the device of Figures 3 and 4 as a percentage against time in milliseconds when the pixel is switched from the black state to the white state i.e. the applied field is reduced from 8 volts to 2 volts. Several "electro-optic relaxation curves" are illustrated for different values of the parameter $(\eta_1 - \eta_2)/\gamma_1$. For each of these curves, the ratio η_2/γ_1 is equal to 0.25 and the ratio η_{12}/η_1 is equal to 0.1.

The curve for the parameter value of 1 corresponds to known pi-cell arrangements and indicates a switching time in the "relaxation" direction of approximately 10

milliseconds to reach approximately 90% transmission, corresponding to the relaxation of the liquid crystal directors in the surface layers of the liquid crystal layer 10. The other curves illustrate different values of this parameter which, in accordance with the present invention, is greater than 1.15 or less than 0.9. In all such cases, the relaxation time is reduced so that the switching speed is increased. For example, for a parameter value of 0.1, the switching time is reduced to approximately 5 milliseconds to reach approximately 90% transmission. It is therefore possible to increase substantially the refresh rate of a display of the surface mode type and this allows, for example, video rate displays and colour-sequential displays operating at standard frame or field rates to be provided or to give improved performance.

As described hereinbefore, many nematic materials are such that the parameter $(\eta_1 - \eta_2)/\gamma_1$ is equal or substantially equal to 1. However, an exception to this occurs when a nematic material is at a temperature close to a phase transition to a smectic phase, for example as disclosed in H.-H.Graf, H.Knepe, F.Schneider, Mol.Phys.65, pp. 23-38, 1981. Thus, nematic materials having an underlying smectic phase are particularly suitable for use in the display shown in Figures 3 and 4. Of particular interest are materials with so-called "injected smectic phases", for example as disclosed in M.J.Bradshaw, E.P.Raynes, Mol.Cryst.Liq.Cryst.99, pp.107 (1983). Pi-cells of the type shown in Figures 3 and 4 using such materials may therefore be expected to show unusual temperature dependence of their viscosities through their advantageous i.e. non-unity, values of the parameter $(\eta_1 - \eta_2)/\gamma_1$.

Figures 6 and 7 correspond to Figures 3 and 4, respectively but illustrate a surface mode device of the type disclosed in WO 97/12275 having a nematic liquid crystal layer 10 with a non-unity parameter $(\eta_1 - \eta_2)/\gamma_1$. The effect on the liquid crystal director profile throughout the liquid crystal layer 10 is illustrated for a relatively high applied field at 17 and for a relatively low applied field at 18. The display of Figure 6 differs from that of Figure 3 in that the nematic liquid crystal is of negative dielectric anisotropy and the alignment layers 4 and 9 provide relatively high pre-tilts, for example greater than 80°.

When a pixel is switched from the high field state shown at 17 to the lower field state shown at 18, the directors in the surface layers of the layer 10 relax so as to switch the pixel from a black state to a white state. By selecting the nematic liquid crystal material of the layer 10 to have a parameter $(\eta_1 - \eta_2)/\gamma_1$ which is substantially different from 1, the relaxation time is reduced so that the switching speed is increased.

As described hereinbefore, it is found experimentally that most nematic materials are such that the parameter $(\eta_1 - \eta_2)/\gamma_1$ is equal or substantially equal to one. An argument for this can be given as follows.

From Figure 1, since η_1 is the viscosity for shear motion with molecules parallel to the velocity gradient and since η_2 is the viscosity for molecules parallel to the flow direction, it is apparent that the difference $(\eta_1 - \eta_2)$ is in some sense a measure of the shape anisotropy (i.e. ellipticity) of the nematic molecules (in the limit of the molecules being spherical, clearly $\eta_1 = \eta_2$). As previously stated, γ_1 is a measure of how easily a small region of nematic molecules can rotate with respect to their neighbours. Thus, γ_1 is also a measure of the ellipticity of molecules (put simply, it is easier to rotate one sphere confined amongst neighbours, than to rotate a long thin rod amongst other rods). Thus, in a general sense both γ_1 and $(\eta_1 - \eta_2)$ are measures of the same underlying property of nematic liquid crystals, namely the elliptical nature of the phase, and hence the ratio $(\eta_1 - \eta_2)/\gamma_1$ will tend to be of order unity.

Thus, a search for nematic materials with $(\eta_1 - \eta_2)/\gamma_1 \neq 1$ is non-obvious (as, in addition, is their use in pi-cells). A method for achieving such materials is to search for unusual shapes of molecule or molecular ordering. Although not stated by the authors, a close examination of the results of H.-H. Graf, H. Kneppel, F. Schneider, Mol. Phys. 65, pp23-28, 1981, shows that a nematic material at a temperature close to a phase transition to a smectic phase can display $(\eta_1 - \eta_2)/\gamma_1 \neq 1$. Thus, nematic materials with an underlying, or overlying, smectic phase can display the required anomalous $(\eta_1 - \eta_2)/\gamma_1$ behaviour.

It is desirable to have a nematic material which is close to a phase transition to a smectic material across as wide a range of temperature as possible. Pi-cells of the type shown in the drawings using such materials may be expected to show unusual temperature dependence of their viscosities through their advantageous i.e. non-unity, values of the parameter $(\eta_1 - \eta_2)/\gamma_1$. A method to achieve nematic materials which are close to a phase transition to a smectic material across a wide range of temperatures is described by C.S.Oh, "Induced Smectic Mesomorphism by Incompatible Nematogens", Mol. Cryst. Liq. Cryst. 1977, Vol. 42, pp.1-4, and M.J. Bradshaw, E.P. Raynes "The Bend and Splay Elastic Constants on Approaching an Injected Smectic Phase", Mol. Cryst. Liq. Cryst., 1983, Vol. 99, pp.107-116. Figure 8 shows a phase diagram of the type discussed in these references. A mixture of polar nematic molecules (such as 4-cyano-4'-n-pentylbiphenyl-biphenyl) with non-polar nematic molecules (such as 4'-n-hexyloxyphenyl-4n-butyl-benzoate) can result in the appearance of a smectic phase at some concentrations (i.e. between concentrations 'a' and 'b' in Figure 8). A mixture at 'c' shows a purely nematic phase over a wide temperature range. However, a mixture at 'a' (or 'b') although nematic is close to a transition to a smectic phase across a wide temperature range.

It is believed that another possible technique for achieving some weak smectic ordering into an otherwise nematic system involves the use of polymer networks, for example as follows. A mixture of a nematic liquid crystal and a reactive mesogen is formed. The nematic liquid crystal possesses an underlying smectic phase at a temperature below the normal operating range of the device. The mixture is cooled so that the liquid crystal undergoes the transition to the smectic phase and the reactive mesogen is then exposed to ultraviolet radiation, thus inducing polymerization and creating an anisotropic polymer network. The anisotropic ordering of the polymer network then forms a permanent record of its alignment in the smectic liquid crystal. The device is then returned to ambient temperature with the liquid crystal returning to the nematic phase. At ambient temperature, the device comprises a nematic liquid crystal together with a polymer network with some degree of smectic ordering. Such a system may therefore provide a technique for creating the desired nematic liquid crystal system displaying some degree of smectic ordering.

Various modifications may be made within the scope of the invention. For example, the polarisers 1 and 5 may be oriented such that their polarisation axes 11 and 14 are parallel. In this case, the black and white states of the pixels are reversed. Also, although Figures 3 and 6 illustrate transmission mode devices, reflection mode devices may also be provided. In this case, the polariser 5 may be replaced by a mirror and the retardations of the layer 10 and the retarder 6 may be chosen so that the device operates as a switchable quarter wave retarder.

CLAIMS:

1. A surface mode liquid crystal device comprising a layer of nematic liquid crystal having viscosity coefficients η_1 , η_2 and γ_1 such that $(\eta_1 - \eta_2)/\gamma_1 \geq 1.15$ or $(\eta_1 - \eta_2)/\gamma_1 \leq 0.9$.
2. A surface mode liquid crystal device comprising a layer of nematic liquid crystal having viscosity coefficients η_1 , η_2 and γ_1 such that $(\eta_1 - \eta_2)/\gamma_1 \geq 1.15$ or $(\eta_1 - \eta_2)/\gamma_1 \leq 0.9$ at a temperature such that the liquid crystal is at least 5°C away from a transition to another phase.
3. A device as claimed in claim 2, in which the other phase is a smectic phase.
4. A device as in any one of the preceding claims, in which the liquid crystal shows a nematic phase at at least one temperature in the range 0-60°C.
5. A device as claimed in any one of the preceding claims, in which the nematic liquid crystal has an underlying smectic phase.
6. A device as claimed in any one of claims 1 to 4, in which the liquid crystal layer comprises a polymer network formed by polymerisation of a polymerisable material with the layer cooled to a temperature at which the nematic liquid crystal has a smectic phase.
7. A device as claimed in any one of the preceding claims, in which the liquid crystal has positive dielectric anisotropy and is disposed between first and second alignment layers providing substantially parallel alignment and a pretilt less than 45°.
8. A device as claimed in claim 7, in which the pretilt is less than 10°.
9. A device as claimed in any one of the claims 1 to 6, in which the liquid crystal has negative dielectric anisotropy and is disposed between first and second alignment layers providing substantially parallel alignment and a pretilt greater than 45°.

10. A device as claimed in claim 9, in which the pretilt is greater than 80° .
11. A device as claimed in claim 9 or 10, in which $(\eta_1 - \eta_2)/\gamma_1 < 0$.
12. A display comprising a device as claimed in any one of the preceding claims.

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ning of each regular issue of the PCT Gazette.

(54) Title: LIQUID CRYSTAL DEVICE AND DISPLAY

(57) Abstract: A surface mode liquid crystal device, for example of the pi-cell type, comprises a layer of nematic liquid crystal (10) disposed between alignment layers (4, 9) and an electrode arrangement (3, 8). The nematic liquid crystal has viscosity coefficients η_1 , η_2 and γ_1 such that $(\eta_1 - \eta_2)/\gamma_1 \geq 1.15$ or $(\eta_1 - \eta_2)/\gamma_1 \leq 0.9$.

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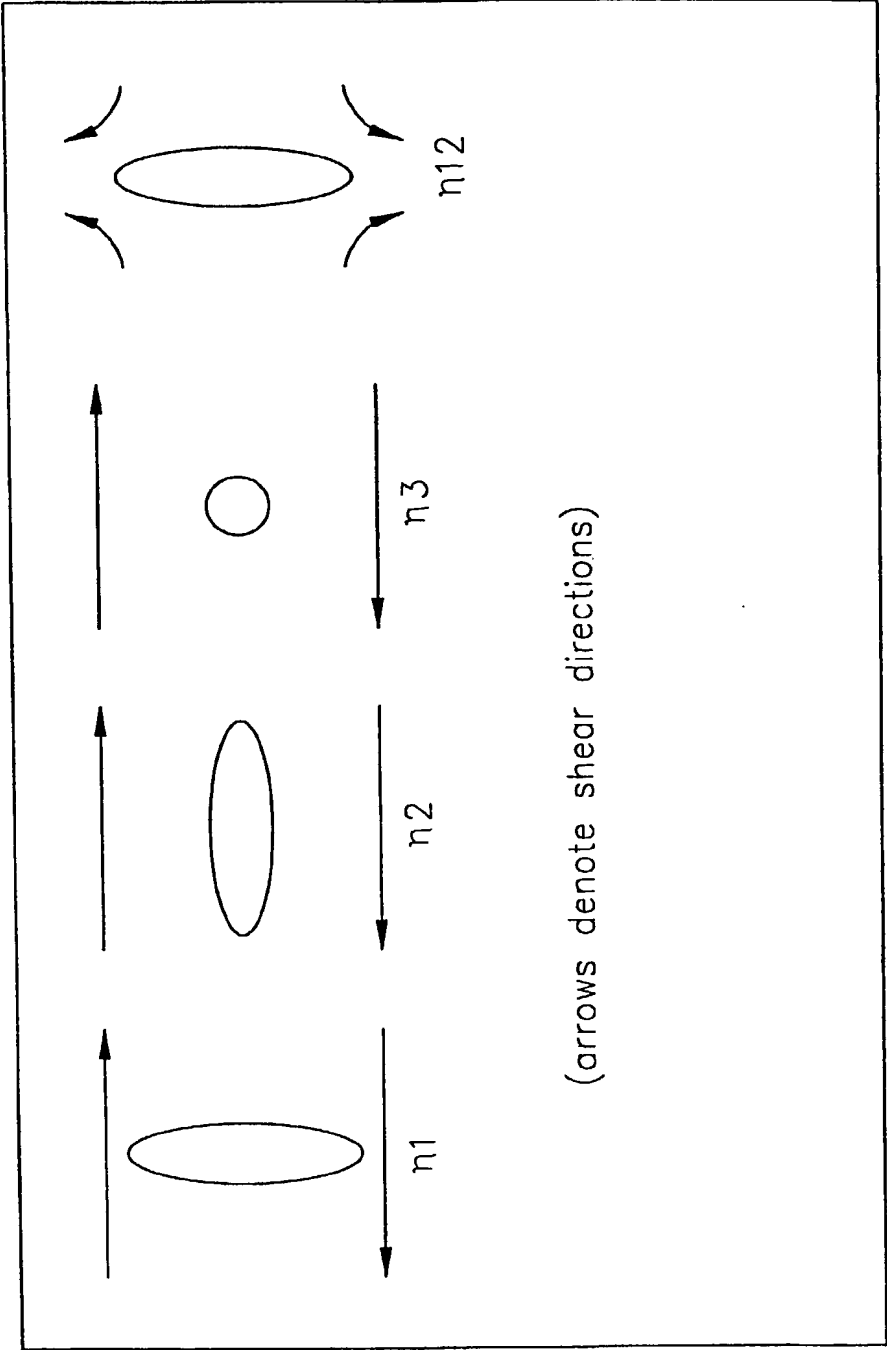


FIG 1

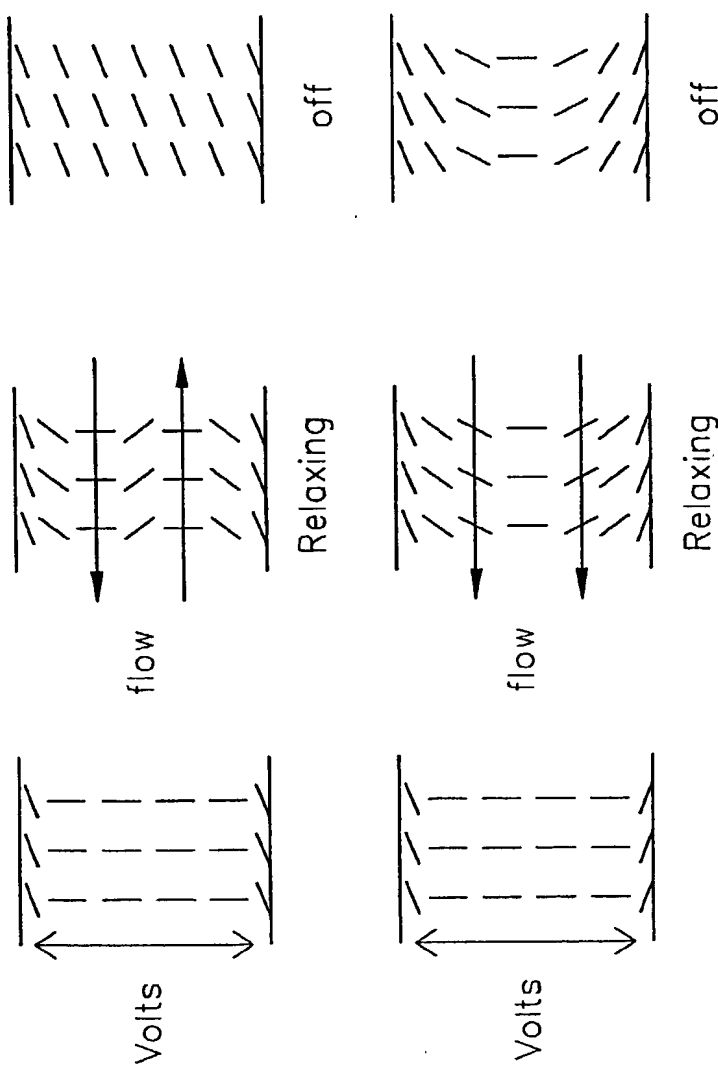


FIG 2

FIG 4

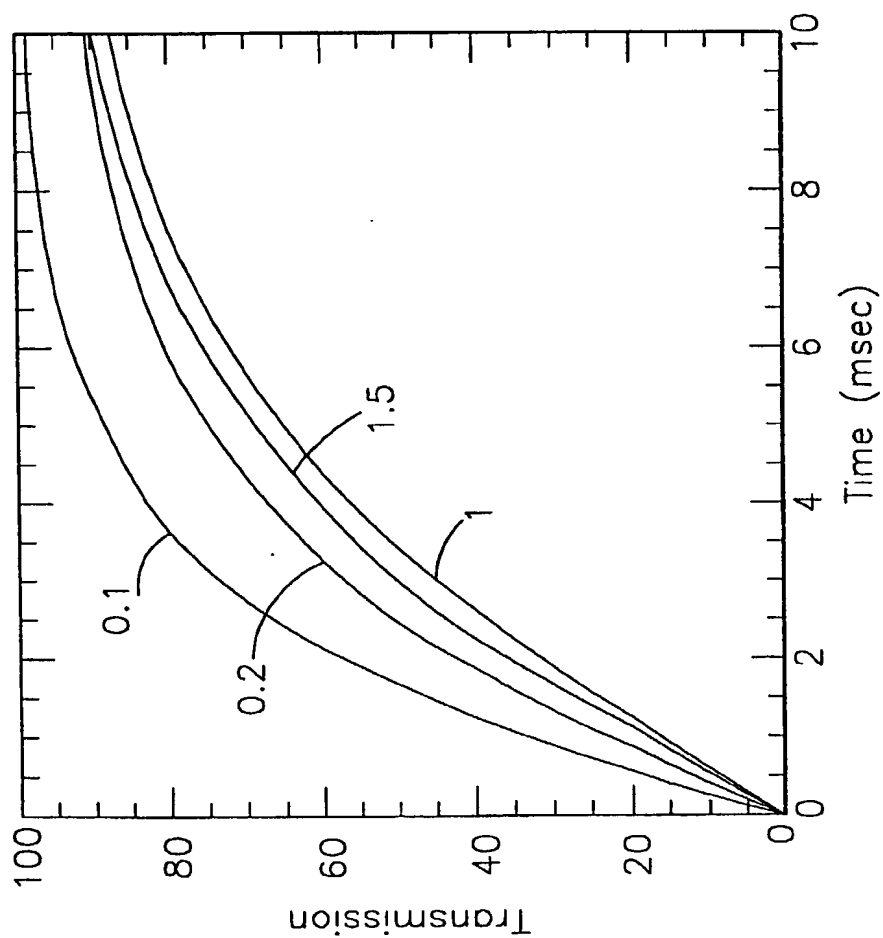


FIG 5

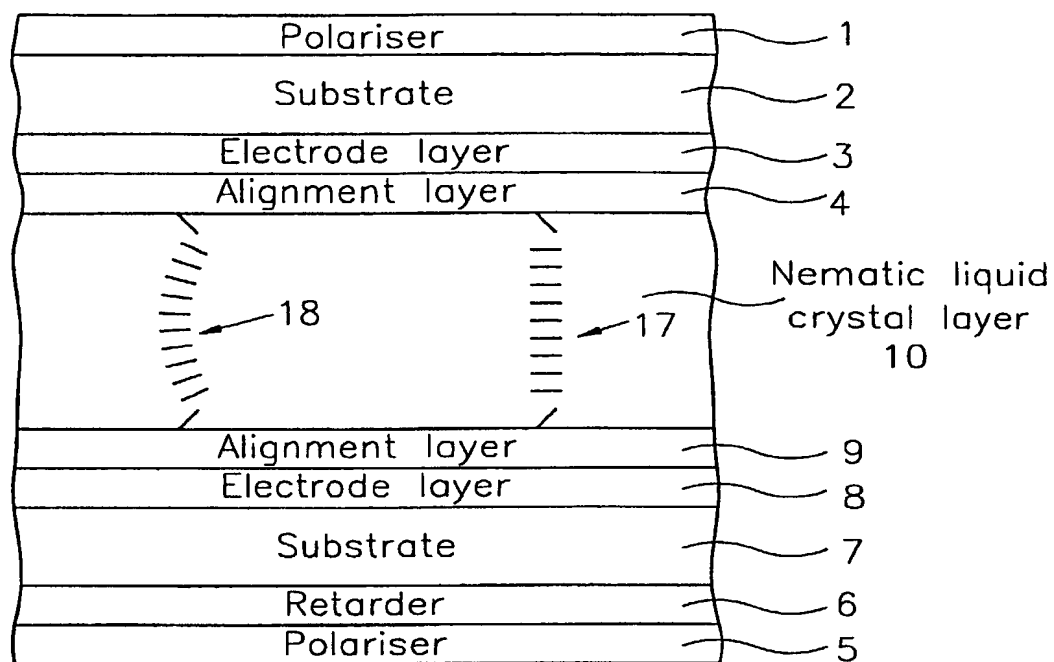


FIG 6

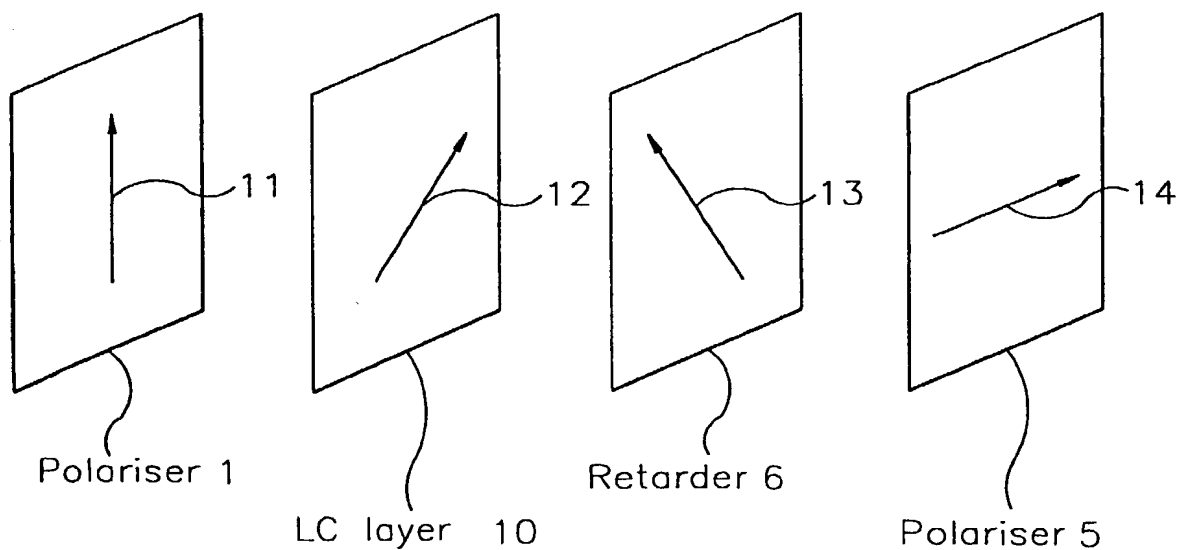


FIG 7

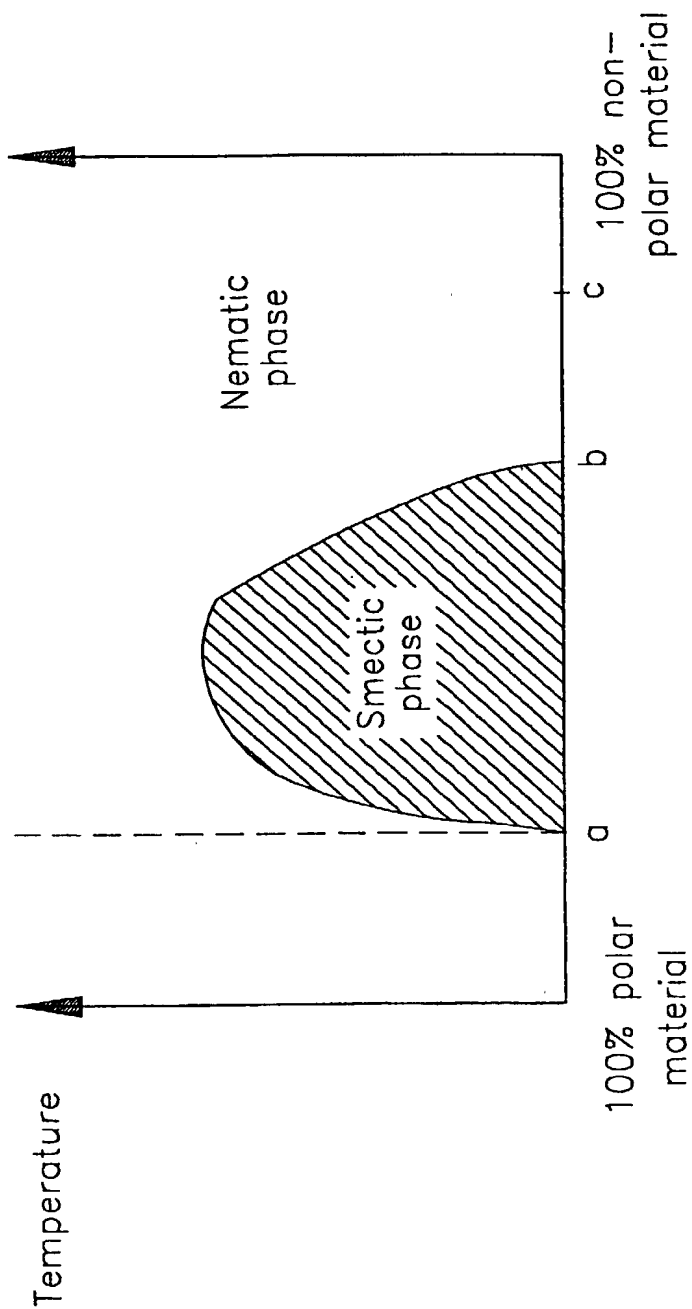


FIG 8

PATENT (US)

10/088788

Attorney Docket No. YAMAP0807US

COMBINED DECLARATION AND POWER OF ATTORNEY
(ORIGINAL, DESIGN, NATIONAL STAGE OF PCT)

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name, I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

Title: LIQUID CRYSTAL DEVICE AND DISPLAY

the specification of which

- (a) is attached hereto.
 (b) x was filed on March 21, 2002 as Serial No. 0 / or X Express Mail No. EF232844030US, as Serial No. not yet known, and was amended on (if applicable).
 (c) x was described and claimed in PCT International Application No. PCT/GB00/03694 filed on September 26, 2000 and amended under PCT Article 34 on (if any).

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information which is material to the patentability of this application in accordance with Title 37, Code of Federal Regulations §1.56(a).

PRIORITY CLAIM

I hereby claim foreign priority benefits under Title 35, United States Code, §119 of any foreign application(s) for patent or inventor's certificate or of any PCT international application(s) designating at least one country other than the United States of America listed below and have also identified below any foreign application(s) for patent or inventor's certificate or any PCT international application(s) designating at least one country other than the United States of America filed by me on the same subject matter having a filing date before that of the application(s) of which priority is claimed.

- (d) no such application have been filed.
 (e) x such applications have been filed as follows.

**EARLIEST FOREIGN APPLICATION(S), IF ANY FILED WITHIN 12 MONTHS
(6 MONTHS FOR DESIGN) PRIOR TO THIS U.S. APPLICATION**

COUNTRY	APPLICATION NUMBER	DATE OF FILING (day, month, year)	PRIORITY CLAIMED UNDER 35 USC 119
<u>Great Britain</u>	<u>9922792.8</u>	<u>28/09/99</u>	<u>x</u> Yes <u> </u> No

**ALL FOREIGN APPLICATION(S), IF ANY FILED MORE THAN 12 MONTHS
(6 MONTHS FOR DESIGN) PRIOR TO THIS U.S. APPLICATION**

POWER OF ATTORNEY

As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (List name and registration number)

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The undersigned to this declaration and power of attorney hereby authorizes the U.S. attorney(s) named herein to accept and follow instruction from

Name(s) of authorized representation(s) Shusaku Yamamoto Patent Law Office

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as to any actions to be taken in the Patent and Trademark Office regarding this application without direct communication between the U.S. attorney(s) and the undersigned. In the event of a change in the person(s) from whom instructions may be taken, the U.S. attorney(s) will be so notified by the undersigned.

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 (name and telephone number)

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(216) 621-1113

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with knowledge that willful false statements and the like are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued therein.

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Inventor's signature *[Signature]*

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Full name of third inventor, if any _____

Inventor's signature _____

Date _____ Country of Citizenship _____

Residence _____

Post Office Address _____

**CHECK FOR ANY OF THE FOLLOWING ADDED PAGE(S) WHICH
 FORM A PART OF THIS DECLARATION**

- ____ Signature for fourth and subsequent joint inventors. Number of pages added ____.
- ____ Added page to combined declaration and power of attorney for divisional, continuation, or continuation-in-part (CIP) application.
- x This declaration ends with this page.